PMI UIS (since 2012)



Activity	Quantity	Part number
Visual inspection concerning damages		
Visual inspection of door and interior seal, exchange if necessary		
Check door lock, handle bars and falling latches, exchange if necessary		
Adjustment of exterior and inner glass door		
Functional test of air flap, if necessary clean exhaust pipe / flap		
If existing: test of interior fan		
If existing: check supply air filter, clean or replace it if necessary		
Functional test of cabinet rollers and brakes, replace if necessary		
400V devices: replace contactor K1 (every 2 years)	1	E03649
400V devices: replace main switch (every 2 years)	1	B29941
Check cooling fan for electronics		
Set time/date		
Functional test with different settings		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	1	

PMI at ICO



Activity	Quantity	Part number
Visual inspection concerning damages		
Visual inspection of door and interior seals, exchange if necessary		
Check door lock, handle bars and falling latches, exchange if necessary		
Adjustment of exterior and inner glass door		
Renew sterile filter (4 pieces, 5 pieces if 2 gas connections)	4 (5)	E03401
Renew water filter (active humidity only)	2	E07324
If existing: renew HEPA filter inside (after sterilization)	1	B38739
Examine steam generator regarding calcification, clean or replace it if necessary	1	B35344
Check current consumption of steam generator		
Renew humidity regulation pump (every 2 years)	1	E07336
Check condensation trap		
Renew membrane pump (every 3 years)	1	E07290
Renew humidity sensor (every 5 years)	1	E05249
Check cooling fan for electronics		
Set time/date		
Functional test with different settings (heat/humidification/CO2)		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	3	

PMI ICP (since 2012)



Activity	Quantity	Part number
Visual inspection concerning damages		
Visual inspection of door and interior seals, exchange if necessary		
Check door lock, handle bars and falling latches, exchange if necessary		
Adjustment of exterior and inner glass door		
Funcitonal test of interior fan		
Check and clean condensate tube (if necessary blow trough with air)		
Empty and clean drain pan		
Check condensate drain nippels whether bonded or clogged		
Functional test of cooling unit		
Clean condenser and condenser fan		
Check insulation of refrigeration lines concerning cracks/leaks, seal damaged areas with insulation tape if necessary		
If existing: functional test of light, if necessary replace light bulb		
Mount all covers		
Set time/date		
Functional test with different settings (heating/cooling)		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	2	

PMI at ICH (since 2012)



Activity	Quantity	Part number
Visual inspection concerning damages		
Visual inspection of door and interior seals, exchange if necessary		
Check door lock, handle bars and falling latches, exchange if necessary		
Adjustment of exterior and inner glass door		
Dismount top and back cover		
Check switching power supplies		
Examine steam generator regarding calcification, clean or replace it if necessary		
Check current consumption of steam generator		
Renew hose pump (every 3 years)	1	B38894
Renew humidity sensor (every 5 years)	1	E07361
If necessary renew cable for humidity sensor	1	E07363
Cleaning of peltier heating sinks and fans		
Functional test of chamber fans		
Check and clean condensate tube (if necessary blow trough with air)		
Empty and clean drain pan		
Check condensate drain nippels whether bonded or clogged		
Functional test of cooling unit		
Clean condenser and condenser fan		
Check insulation of refrigeration lines concerning cracks/leaks, seal damaged areas with insulation tape if necessary		
If existing: functional test of light, if necessary replace light bulb		
If existing: check fresh air filter of the light box and exchange it if neccessary		
Mount all covers		
Set time/date		
Functional test with different settings (heating/cooling)		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	4	

PMI at ICH-C (since 2012)



Activity	Quantity	Part number
Visual inspection concerning damages	_	
Visual inspection of door and interior seal, exchange if necessary		
Check door lock, handle bars and falling latches, exchange if necessary		
Adjustment of exterior and inner glass door		
Dismount top and back cover		
Check switching power supplies		
Examine steam generator regarding calcification, clean or replace it if necessary		
Check current consumption of steam generator		
Renew hose pump (every 3 years)	1	B38894
Renew humidity sensor (every 5 years)	1	E07361
if necessary renew cable for humidity sensor	1	E07363
Cleaning of peltier heating sinks and fan		
Functional test of chamber fans		
Check and clean condensate tube (if necessary blow trough with air)		
Empty and clean drain pan		
Check condensate drain nippels whether bonded or clogged		
Functional test of cooling unit		
Clean condenser and condenser fan		
Check insulation of refrigeration lines concerning cracks/leaks, seal damaged areas with insulation tape if necessary		
If existing: functional test of light, if necessary replace light bulb		
Renew sterile filter	4	E03401
Mount all covers		
Set time/date		
Functional test with different settings (heating, cooling, etc.)		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	4	

PMI at IPP IPS (since 2012)



Activity	Quantity	Part number
Visual inspection concerning damages		
Visual inspection of door and interior seals, exchange if necessary		
Check door lock, handle bars and falling latches, exchange if necessary		
Adjustment of exterior and inner glass door		
Dismount top cover		
Dismount back and peltier cover		
Check switching power supplies		
Functional test of outer peltier fans		
Cleaning of peltier heating sinks and fan		
Dismount peltier cover inside the chamber		
Fuctional test of inner peltier fans		
Cleaning of peltier heating sinks and fan		
Check and clean condensate tube (if necessary blow trough with air)		
Empty and clean drain pan		
Check condensate drain nippels whether bonded or clogged		
Mount all covers		
Check cooling fan for electronics		
Set time/date		
Functional test with different settings (heating / cooling)		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	2	

PMI at HPP (since 2012)



Activity	Quantity	Part number
Visual inspection concerning damages		
Visual inspection of door and interior seals, exchange if necessary		
Check door lock, handle bars and falling latches, exchange if necessary		
Adjustment of exterior and inner glass door		
Dismount top cover		
Dismount back and peltier cover		
Check switching power supplies		
Functional test of outer peltier fans		
Cleaning of peltier heating sinks and fan		
Empty and clean drain pan		
Check condensate drain nippels whether bonded or clogged		
Dismount peltier cover inside the chamber		
Fuctional test of inner peltier fans		
Cleaning of peltier heating sinks and fan		
Check and clean condensate tube (if necessary blow trough with air)		
Functional test of door frame heater (adjust set point > 30°C, relais of door frame heater should switch, door is getting warm)		
Examine steam generator regarding calcification, clean or replace it if necessary		
Check current consumption of steam generator		
Renew hose pump (every 3 years)	1	B38894
Renew humidity sensor (every 5 years)	1	E07361
if necessary renew cable for humidity sensor	1	E07363
Mount all covers		
Check cooling fan for electronics		
Set time/date		
Functional test with different settings (heating / cooling / humidification / dehumidificaton)		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	3	

PMI HCP (since 2018)



Activity	Quantity	Part number
Visual inspection concerning damages		
Visual inspection of door and interior seals, exchange if necessary		
Check door lock, handle bars and falling latches, exchange if necessary		
Adjustment of exterior and inner glass door		
Measure door heating voltage (max. 24V)		
Dismount top and back cover		
Examine steam generator regarding calcification, clean or replace it if necessary		
Check current consumption of steam generator		
Renew sterile filter	2	E03401
Renew humidity regulation pump (every 2 years)	1	E07336
Renew membrane pump (every 3 years)	1	E07290
Renew humidity sensor (every 5 years)	1	E05249
Mount all covers		
Check cooling fan for electronics		
Set time/date		
Functional test with different settings (heating / cooling / humidification)		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	3	

PMI at VO (since 2018)



Activity	Quantity	Part number
Visual inspection concerning damages		
Check door lock, locking rods, and locking plates, adjust or replace if necessary		
Visual inspection of door seal		
Renew door seal (every year)		
VO 29	1	E04670
VO 49	1	E04671
VO 101	1	E04672
Clean glass window and make sure that it can be easily moved		
Check flange sockets in the rear of the chamber, replace if necessary		
Check thermoshelves and contacts regarding damages, replace if necessary		
Thermoshelves: examine resistance of PT-100 sensor and heating elements		
Functional test with different settings		
Vacuum pump test: set LOW at the controller, if vaccum cannot reach less then 100mbar, open pump heads and renew diaphragms and valve plates regarding damages / abrasion		
Pressure test: set vacuum to 50mbar, leaking rate < 10mbar/h		
Check cooling fan for electronics		
Set time/date		
Safety test according to DGUV-V3 regulation		
Check / replace safety label		
Estimated work time in hours (without repairs / calibration work)	2	